

Mining Excavator

R 9100 B

Operating Weight
Backhoe Configuration
113 tonnes / 125 tons

Face Shovel Configuration
116 tonnes / 128 tons

Engine Power
565 kW / 757 HP

Standard Bucket
Backhoe Configuration
7.0 – 7.5 m³ / 9.2 – 9.8 yd³

Face Shovel Configuration
7.3 m³ / 9.6 yd³



LIEBHERR



Productivity

Working Harder and Faster



Efficiency

Moving More for Less



Reliability

Ready to Work
When You Need It

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113 tonnes / 125 tons

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Customer Service

World-Class Support,
Everywhere, Every Day



Safety

Protecting Your Most
Important Assets



Environment

Mining Responsibly





Productivity



Working Harder and Faster

Efficient and effective by design, the R 9100 B sets a new standard in job performance and functions as the optimal tool for loading 50 t up to 100 t off-highway trucks.

Fast and Precise Movement

Liebherr Engine V12

The R 9100 B is equipped with the long-lasting and proven Liebherr V12 diesel engine specifically designed to withstand extreme outside temperatures and high altitudes with low atmospheric pressure. Integrating the latest engine management system, the R 9100 B is built for extreme conditions.

Fast Cycle Time

Like all other Liebherr mining excavators, the R 9100 B uses a closed-loop swing circuit. The main hydraulic circuit comprises a combination of three independent main valves fed by three working pumps, providing unrivaled flexibility of attachment control and force distribution, while allowing full oil flow integration for fast movement and lowest cycle times.

Precise Machine Motions

The R 9100 B's hydraulic control system is optimized in order to improve combined machine motions. The ergonomically mounted joysticks on the suspended seat armrests allow the operator to precisely position the machine.

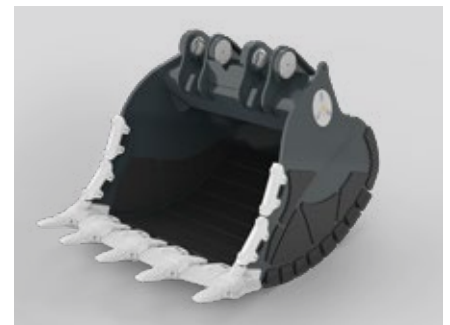
High Digging and Lifting Capabilities

High Digging Forces

Designed for the best mechanical force distribution, the production-tailored attachment delivers tough digging and lifting forces. Integrating Liebherr-made cylinders and a wide range of buckets with mining optimized GET, the R 9100 B's attachment ensures the highest forces, easy bucket penetration and high fill factor to perform even in the most demanding conditions.

Power-Oriented Energy Management

The R 9100 B's attachment is equipped with the pressureless boom-down function to enable fast cylinder retraction without the need for pump energy. Intelligent energy management diverts the pump flow during boom lowering, allowing other cylinder motions to operate unimpeded.



Liebherr Diesel Engine

- V12 by Liebherr
- US EPA Tier 2, US EPA Tier 4f/EU Stage V compliant
- Automatic idle control
- Max. altitude without derating: 3,600 m
- Eco-Mode selector

Liebherr Site-Specific Bucket

- 4 to 5 passes to load a 50 t off-highway truck
- 3 types of wear package
- Maximal bucket fill factor
- Integrated approach on machine capabilities
- Customized solutions according to customer application

Exclusive EVO Bucket Solution

- Liebherr patented EVO design to maximize the loading capacity
- Optimized Liebherr GET and wear package according to customer application
- Ensures optimal penetration efficiency
- Single GET hammerless locking system for safe and easy maintenance
- Fully patented GET system design for optimal penetration/lifetime
- 4 tooth profiles available for various range of applications



Efficiency



Moving More for Less

The R 9100 B follows the Liebherr design philosophy of maximizing a machine's performance by improving the efficiency of all individual subsystems. Engineered for easy serviceability, the machine is designed to ensure maximum uptime. The R 9100 B's modern cab creates a comfortable working environment, ensuring peak operator performance at every shift.

Built for Maximum Profitability

Hydraulic System Efficiency

Liebherr advanced hydraulic technology contributes to the R 9100 B's energy optimization. The high-pressure hydraulic system and the optimized pipe and hose layout maximize usable power transmission. The hydraulic pumps are managed to provide optimal pressure compensation and oil flow management. The hydraulic system is independently regulated over the engine circuit for the best operational efficiency.

Closed Loop Swing Circuit

The Liebherr Mining excavators are all equipped with a closed loop swing circuit. The kinematic energy is recovered when the swing motion is used during deceleration, to drive the main and auxiliary pumps, reducing fuel consumption and allowing faster boom lift motion.

Independent Cooling System

Oil and water cooling fans are independent and electronically managed. The on-demand cooling control enables to maximize available power for the working process. This technology contributes to maintain sustainable temperature of all the hydraulic components extending their life.

Comfortable Cab for Efficient Work

Superior Operator Comfort

The modern large cab provides ideal working conditions and optimal operator's comfort. Mounted on silent blocks, the R 9100 B's cab design reduces vibrations. The new headliner limits noise pollution to provide a quiet working environment.

Extended Components Lifetime

The R 9100 B's hydraulic oil filtration systems remove fluid contaminants to offer the highest rate of hydraulic components durability. To maintain oil quality, all return hydraulic oil flow goes through a fine filtration system (15/5 μm) and oil tank is sized to considerably extend the time between service intervals.



Advanced Machine Monitoring

- 10.5" LCD color screen
- Information interface to operator
- On-board diagnostics to service staff
- Real text information
- Long term data storage for maintenance

First-Class Service Arrangements

Service friendly design allows easy and fast maintenance for maximum uptime:

- Service from one-side
- Large catwalks and walkways
- Refillable grease tanks instead of drums to be changed
- Centralized lubrication system
- Enhanced single-line lubrication system

Comfort-Oriented Cab Design

- Tinted laminated safety glass
- Armored front window
- Adjustable air suspended seat
- A/C with dust filter in fresh/recirculated air
- Pressurization to prevent dust penetration (optional)
- Optional Operator Comfort Kit: sun blinds, bottle cooler, reading light, premium seat with cooling/airing system, electronic weight adjustment
- Pre-heating system (optional)



Reliability



Ready to Work When You Need It

With over 50 years of innovative thinking, engineering and manufacturing excellence, Liebherr sets the industry standard for advanced equipment design and technology tools to provide the most up-to-date product, responding to the requirements of mining customers.

Quality: the Liebherr Trademark

Structure Made Exclusively for Mining

Liebherr mining excavators are conceptualised, designed and dedicated to the mining industry. The engineering department uses specific 3D solution in order to meet possible requirements, such as Finite Element and Fatigue Life Analysis. In combination, the manufacturing department uses advanced welding techniques to strategically reinforce the structure. The synergy of our skills allows to obtain maximal machine availability.

Reinforced Undercarriage Structure

Specifically designed for extreme mining conditions, the rugged R 9100 B undercarriage represents the basis for the stability of the machine. Developed and built for both shovel and backhoe configurations, the enlarged undercarriage offers an efficient ground bearing pressure management providing the necessary stability and reliability. The access to the travel motors and brakes has been designed to provide maximum protection to the components, while providing easy and fast service access.

Long-lasting Job Performances

Maximized Components Lifetime

The R 9100 B is equipped with an automatic single line lubrication system for the entire attachment and swing ring. All greasing points are suitably protected against external damages, extending component life and ensuring constant performance over the excavator's operational life.

Liebherr Components Integration

As an OEM, Liebherr has built a solid reputation for its development and production of high quality strategic mining components. The R 9100 B integrates robust and reliable mining optimized components that are developed, manufactured and controlled by Liebherr, ensuring reliability and high performance for the entire machine.



Liebherr Component Integration

- Diesel engine
- Hydraulic pumps and motors
- Electronic and control technology
- Swing and travel drives
- Hydraulic cylinders
- Splitter box
- Swing ring
- GET

Quality Commitment

- Liebherr-Mining Equipment Colmar, France, ISO 9001 certified
- Compliance of materials tested in laboratory
- Quality control during the stages of production
- Vertical integration practice

Arctic Package (optional)

- Designed for reliability in regions with temperatures of down to $-50\text{ }^{\circ}\text{C}/-58\text{ }^{\circ}\text{F}$:
- Integrated into machine structure
 - Start up easily even at very low temperatures
 - Increases machine availability and components lifetime
 - Optimum operator comfort even in harsh temperature conditions
 - Facilitate machine servicing



Customer Service



World-Class Support, Everywhere, Every Day

By partnering with our customers, Liebherr implements tailored solutions from technical support, spare parts and logistics solutions to global maintenance for all types of equipment, all over the world.

Customer Support

International Service Organization

The Liebherr Service Support has always been an important focus for the company. Complete service during all operating phases from machinery installation to problem solving, spare parts inventory and technical service. Our service team is close to our customers, delivering the best specific maintenance solution to reduce both equipment downtime and repair costs.

Complete Training Programs

The Liebherr Mining Training System provides blended training sessions for operator and maintenance staff to encourage productive, cost-effective and safe mining operation. The Liebherr Mining Training System employs online learning programs, factory and on-site sessions and simulator training.



Troubleshoot Advisor Platform

- Unique maintenance system to help you identify problems
- Easy and friendly-user interface
- Compatible with mobile, tablet or laptop
- Regular updating of the database
- Procedures described by specialist with images and videos

Remanufacturing

Reduced Costs and Investment

Over the course of a mining machine's lifetime, major components must be replaced to ensure continued safety, productivity and reliability. The Liebherr Mining Remanufacturing Program offers customers an OEM alternative to purchasing brand new replacement components. Enabling customers to achieve lowest possible equipment lifecycle costs without compromising quality, performance or reliability.

Fast Availability

A international service network and component facilities worldwide means that component repair services and exchange components are available to customers regardless of their location.



Connectivity Kit

- Machine is serially equipped with GSM data transmission functionalities
- Collection of operating parameters + error codes / machine faults
- Data access through the Liebherr-Mining Data platform (LMD)
- Customized reports accessible on LMD to track & analyze machine data
- Monitor & follow your fleet
- Maintenance prediction, machine troubleshooting and uptime optimization

Genuine Parts

Performance

Using genuine Liebherr components ensures the best interaction within your machine, encouraging optimal performance and most effective machine operation. For all major components, Liebherr relies on its Liebherr Maintenance Management System to follow and monitor service life while predicting maintenance activities.

Partnership

Liebherr regularly reviews requirements for parts and components for individual machines, based on operating hours, consumption and planned maintenance, resulting in minimized downtime for customers. With access to the Global stock via all Liebherr Mining Warehouses, you will improve productivity by having the part you need, when you need it.



MyLiebherr Customer Portal

- Easy access parts online
- Available any time anywhere
- User friendly interface
- Online ordering
- Save time and money



Safety



Protecting Your Most Important Assets

The Liebherr R 9100 B provides uncompromising safety for operators and maintenance crew. As it is designed to be serviced from one side, the R 9100 B allows effortless access facilities to the major service points for quick and safe maintenance. The R 9100 B offers numerous features for operator safety.

Safety-First Working Conditions

Safe Service Access

The R 9100 B is fitted with ergonomic access for fast and safe maintenance. All service points are within reach from one side and at machine level. The R 9100 B's upperstructure is accessible via a robust fixed ladder and integrates one large central platform equipped with slip resistant surfaces. The wide catwalks facilitate maintenance and ensure comfort during all the operations.

Secure Maintenance

All components have been located to allow for effortless inspection and replacement. Numerous service lights are perfectly located in the service areas to guaranty suitable maintenance conditions, day or night. Emergency stops have been strategically placed in the cab and engine compartment (at ground level in option). The R 9100 B eliminates hazards to ensure a safe environment for the service staff during maintenance.



Efficient Machine Protection

Protection Against Fire Ignition

The engine compartment integrates a bulkhead wall that separates the engine from the hydraulic pumps. This reduces the risk of hydraulic oil entering the engine compartment. The turbochargers and exhaust systems are heat shielded, and all the hydraulic hoses are made from a fire resistant material.

Automatic Fire Suppression System

The R 9100 B can be equipped with a fully integrated fire suppression, employing a dual agent solution to prevent and protect the machine. The fire suppression system has both automatic and manual release capabilities, E-stops devices are strategically located in the cab and over the machine to be easily accessible in any case by the operator or maintenance.

User Friendly Maintenance

- Wide walkways with slip-resistant surfaces
- Emergency ladder available outside the cab
- Wide open service access
- Reflective stripes on counterweight
- 45° hydraulic driven access stair (optional)

Working Environment Control

- Rear and side camera system
- LCD color screen to display cameras view
- 9 long-range working LED lights located on attachment and upperstructure

Commitment to Employees Safety

- Safe and protected access to the components
- Major components centralized to be easily accessible
- Optional ground-level fluid maintenance hub
- E-stops located for the operator and maintenance staff
- FOPS: Falling Object Protective Structure (optional)



Environment



Mining Responsibly

Liebherr considers the conservation and preservation of the environment as a major challenge for the present and future. Liebherr are considerate of environmental issues in designing, manufacturing and managing machine structures, providing solutions that allow customers to balance performance with environmental consciousness.

Minimized Impact on Life

Optimized Energy Consumption, Fewer Emissions

Constant power regulation of the hydraulic system and engine output optimize equipment fuel efficiency, depending on the application. In "Eco-Mode" setting, the machine is set up to reduce engine load, significantly improve fuel consumption and reduce emissions.

Controlled Emission Rejection

The R 9100 B is powered by a high horsepower diesel engine which complies with the US EPA Tier 2 or US EPA Tier 4f/EU Stage V compliant emission limits. This power drive makes the R 9100 B cost effective without compromising productivity and reduces the machines impact on the environment.

Sustainable Design and Manufacturing Process

Certified Environment Management Systems

Subject to the stringent European program for the regulation of the use of chemical substances in the manufacturing process REACH*, Liebherr undertakes a global evaluation to minimize the impacts of hazardous material, pollution control, water conservation, energy and environmental campaigns.

Extended Components and Fluids Lifetime

Liebherr is constantly working on ways to extend component life. Through the Liebherr-Mining Remanufacturing Program, superior lubrication systems and the reinforcement of parts under stress, Liebherr can reduce frequency of part replacement. The result minimizes environmental impact and lowers the overall total cost of ownership.

*REACH is the European Community Regulation on chemicals and their safe use (EC 1907 / 2006) It deals with the Registration, Evaluation, Authorization and Restriction of Chemical Substances.



The Liebherr-Mining Remanufacturing Program

- Reduced environmental impact
- Second life for your components
- Reduced costs and investment
- Liebherr certified workshops
- Alternative to purchase brand-new replacement components

Eco-Mode

The Eco-Mode can be manually selected by the operator when maximal power is not required according to job need for:

- An improved fuel efficiency
- Less load on the engine
- Less noise pollution
- Less dioxide carbon emissions

Automatic Idle Control

Electronic idle control of the engine results in:

- Less fuel consumption
- Less load on the engine
- Reduced emissions
- More comfort to the operator (reduced noise pollution)

Technical Data



Engine

1 Liebherr diesel engine	
Rating per ISO 9249	565 kW (757 HP) at 1,800 rpm
Model	Liebherr D9512 (US EPA Tier 2, US EPA Tier 4f/EU Stage V compliant)
Type	V12 cylinder engine
Bore/Stroke	128/157 mm / 5.04/6.18 in
Displacement	24.24 l / 1,479 in ³
Engine operation	4-stroke diesel common-rail direct injection turbo-charged
Cooling	water-cooled, hydrostatic fan drive
Air cleaner	dry-type air cleaner with pre-cleaner, primary and safety elements, automatic dust discharge
Fuel tank capacity	1,478 l / 390 gal (2,580 l / 682 gal optional)
Engine idling	electronically controlled
Electrical system	
Voltage	24 V
Batteries	4 x 75 Ah / 12 V
Starter	24 V / 2 x 8.4 kW
Alternator	24 V / 140 A
RPM adjustment	brushless adjustment of engine output via rpm selector



Hydraulic Controls

Power distribution	via monoblock control valves with integrated primary and secondary relief valves
Flow summation	to attachment and travel drive
Closed-loop circuit	for uppercarriage swing drive
Servo circuit	
Attachment and swing	proportional via hydraulic joystick levers
Travel	proportional via hydraulic pedals or removable hand levers
Shovel flap functions	proportional via hydraulic pedals



Swing Drive

Hydraulic motor	2 Liebherr axial piston motors
Swing gear	2 Liebherr planetary reduction gears
Swing ring	Liebherr, sealed single race ball bearing swing ring, internal teeth
Swing speed	0 – 6.0 rpm
Swing-holding brake	wet multi-disc brakes, spring applied, hydraulically released



Hydraulic System

Hydraulic pump	
for attachment and travel drive	3 Liebherr variable flow axial piston pumps
Max. flow	3 x 435 l/min. / 3 x 115 gpm
Max. pressure	350 bar / 5,076 psi
for swing drive	1 Liebherr reversible swashplate pump, closed-loop circuit
Max. flow	420 l/min. / 111 gpm
Max. pressure	350 bar / 5,076 psi
Pump management	electronically controlled pressure and flow management with oil flow optimisation
Hydraulic tank capacity	1,000 l / 264 gal
Hydraulic system capacity	1,500 l / 396 gal
Hydraulic oil filter	1 high pressure safety filter after each high pressure pump + extra-fine filtration of entire return flow with integrated by-pass filtration (15/5 µm) + dedicated leak-oil filtration
Hydraulic oil cooler	1 separated cooler, temperature controlled fan driven via 1 hydraulic piston motor
MODE selection	
ECO	for economical operation (can be combined with fuel optimized setting)
POWER	for maximum digging power and heavy duty jobs



Electric System

Electric isolation	easy accessible battery isolators
Working lights	high brightness LED lights: – 2 on working attachment – 2 on cabin – 2 on RHS of uppercarriage – 3 on LHS of uppercarriage
Emergency stop switches	in the cab/in engine compartment
Electrical wiring	heavy duty execution in IP 65 standard for operating conditions of –50 °C to 100 °C/ –58 °F to 212 °F



Uppercarriage

Design	torque resistant modular design upper frame
Attachment mounting	parallel length girders
Catwalks	large catwalk on the left-hand side



Operator's Cab

Design	sound insulated, tinted windows, front window armored glass, door with sliding window
Operator's seat	air suspended, body-contoured with shock absorber, adjustable to operator's weight
Joysticks	joystick levers integrated into armrest of seat, armrest adjusted to seat position
Condition monitoring	machine condition monitoring system with error reporting and operational information
Display	color LCD-display with low and high brightness settings, 1 additional fixation for supplementary customer device
Vision system	camera installation on counterweight and right-hand side of the uppercarriage, displayed over the LCD-display
Heating system/ Air conditioning	standard automatic air conditioning, contains fluorinated greenhouse gases HFC 134a with a Global Warming Potential (GWP) of 1430, the AC circuit contains 1.7 kg/3.8 lb of HFC-134 representing an equivalent of 2.4 tonnes/ 2.7 tons of CO ₂ , combined cooler/heater, additional dust filter in fresh air/recirculated
Noise level (ISO 6396)	L _{pA} (inside cab) = 76 dB(A)



Undercarriage

Version HD	heavy duty
Drive	Liebherr swashplate motors
Travel gear	Liebherr planetary reduction gears
Travel speed	0 – 3.5 km/h/0 – 2.17 mph
Track components	track pitch 280 mm/11.02 in, maintenance-free
Track rollers/ Carrier rollers	8/2 per side frame
Track pads	double grouser
Track tensioner	spring with grease tensioner
Parking brake	wet multi-discs (spring applied, pressure released)
Brake valves	integrated in main valve block



Central Lubrication System

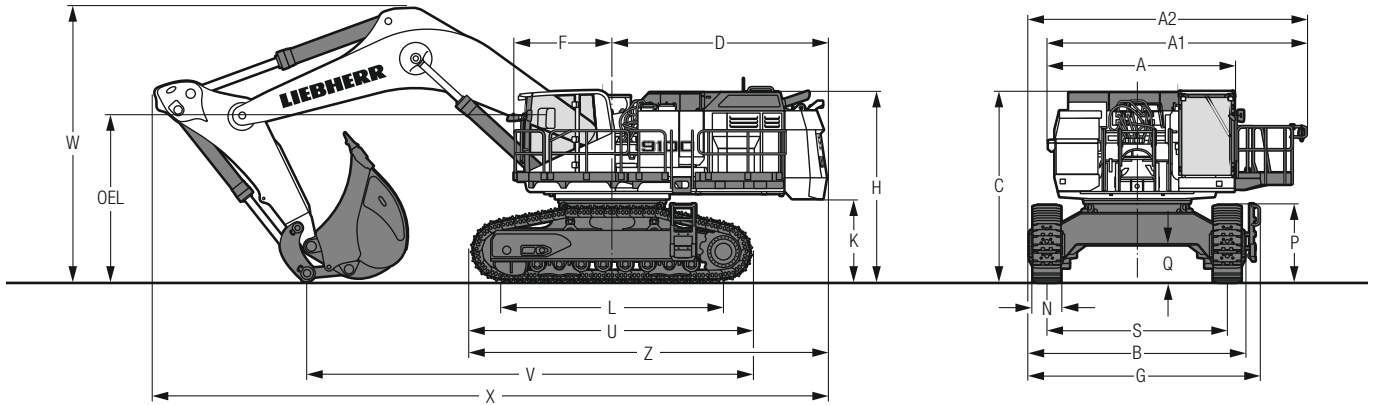
Type	single line lubrication system, for the entire attachment/swing ring bearing and teeth
Grease pumps	1 hydraulic pump for attachment/swing ring bearing lubrication, 1 electric pump for swing teeth lubrication
Capacity	27 l/7.1 gal bulk container for attachment/swing ring bearing, separated 8 l/2.1 gal container for swing ring teeth
Refill	via quick connections and grease filters for both containers



Attachment

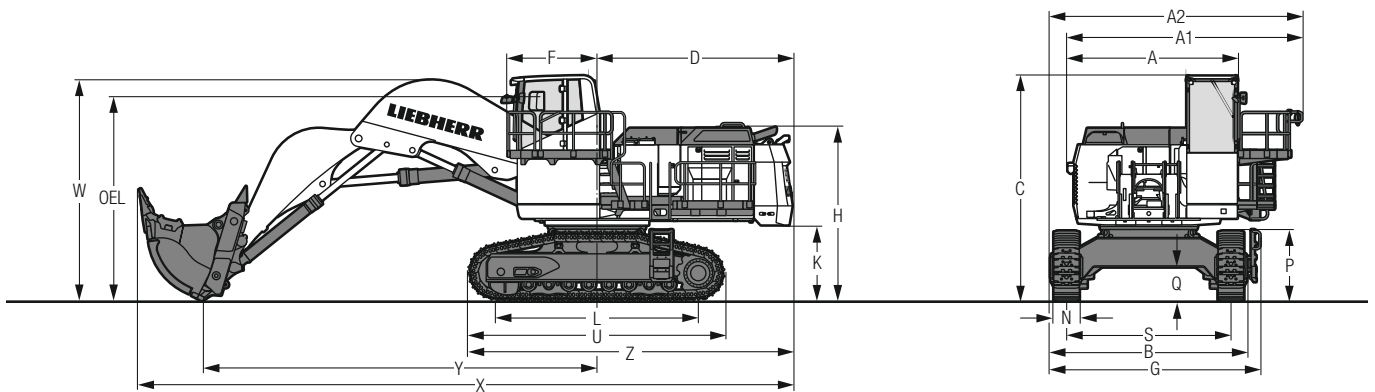
Design	box-type, combination of resistant steel plates and cast steel components
Hydraulic cylinders	Liebherr design
Hydraulic connections	pipes and hoses equipped with SAE flange connections
Pivots	sealed, low maintenance
Pivots bucket-to-stick	O-ring sealed and completely enclosed
Pivots bucket-to-link	

Dimensions



	mm/ft in
A	4,059/13'3"
A1	5,443/17'9"
A2	5,856/19'2"
B	4,685/15'4"
C	4,143/13'6"
D	4,630/15'2"
F	2,107/ 6'9"
G	4,995/16'4"
H	4,114/13'5"
K	1,803/ 5'9"
L	4,810/15'8"
N	500/1'6" 600/2' 750/ 2'5"
P	1,663/ 5'5"
Q	812/ 2'7"
S	3,900/12'8"
U	6,107/20'
Z	7,683/25'2"
OEL	Operator's eye level 3,533/11'6"

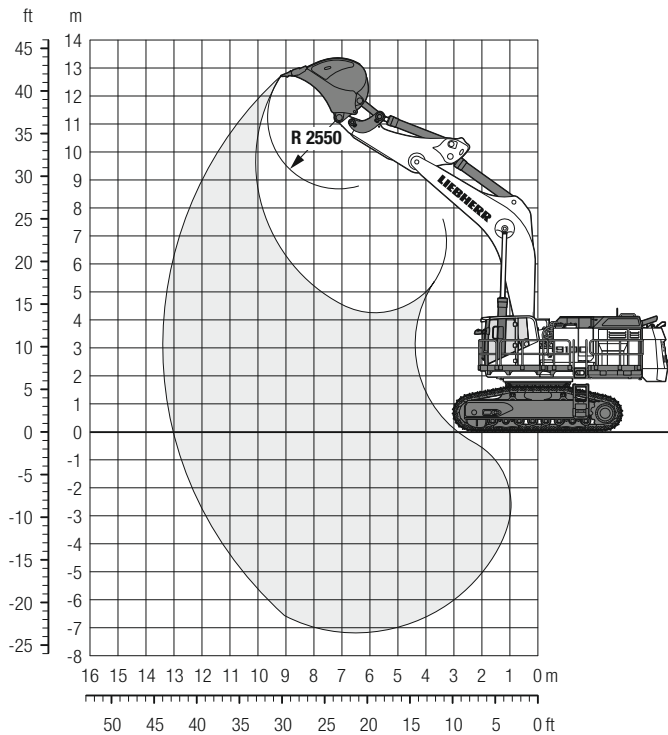
	Stick length m/ft in	Mono boom 7.60 m/24'9" mm/ft in	Mono boom 9.20 m/30'2" mm/ft in
V	3.20/10'5" 4.50/14'8" 5.60/18'4"	9,660/31'7" -/- -/-	11,445/37'6" 9,930/32'6" 9,890/32'5"
W	3.20/10'5" 4.50/14'8" 5.60/18'4"	6,035/19'8" -/- -/-	6,210/20'4" 6,800/22'3" 7,550/24'8"
X	3.20/10'5" 4.50/14'8" 5.60/18'4"	14,560/47'8" -/- -/-	16,080/52'8" 15,385/50'5" 14,825/48'6"



	mm/ft in
A	4,059/13'3"
A1	5,443/17'9"
A2	5,856/19'2"
B	4,685/15'4"
C	5,340/17'5"
D	4,630/15'2"
F	2,107/ 6'9"
G	4,995/16'4"
H	4,114/13'5"
K	1,803/ 5'9"
L	4,810/15'8"

	mm/ft in
N	500/1'6" 600/2' 750/ 2'5"
P	1,663/ 5'5"
Q	812/ 2'7"
S	3,900/12'8"
U	6,107/20'
V1	12,350/40'5"
W1	6,035/19'8"
X1	15,530/51'
Z	7,683/25'2"
OEL	Operator's eye level 4,733/15'5"

Backhoe Attachment (Standard) with Boom 7.60 m / 24'9"



Digging Envelope

Stick length	m	3.20
	ft in	10'5"
Max. digging depth	m	7.15
	ft in	23'5"
Max. reach at ground level	m	13.00
	ft in	42'7"
Max. dumping height	m	8.65
	ft in	28'4"
Max. teeth height	m	12.70
	ft in	41'7"

Forces

Max. digging force (ISO 6015)	kN	415
	lbf	93,296
Max. breakout force (ISO 6015)	kN	560
	lbf	125,893

Operating Weight and Ground Pressure

The operating weight includes the basic machine with boom 7.60 m / 24'9", stick 3.20 m / 10'5" and bucket 7.50 m³ / 9.8 yd³.

Undercarriage	HD	
Pad width	mm / ft in	600 / 2' 750 / 2'5"
Weight	kg / lb	112,717 / 248,498 113,733 / 250,738
Ground pressure*	kg/cm ² / psi	1.79 / 25.46 1.44 / 20.48

* according to ISO 16754

Backhoe Buckets

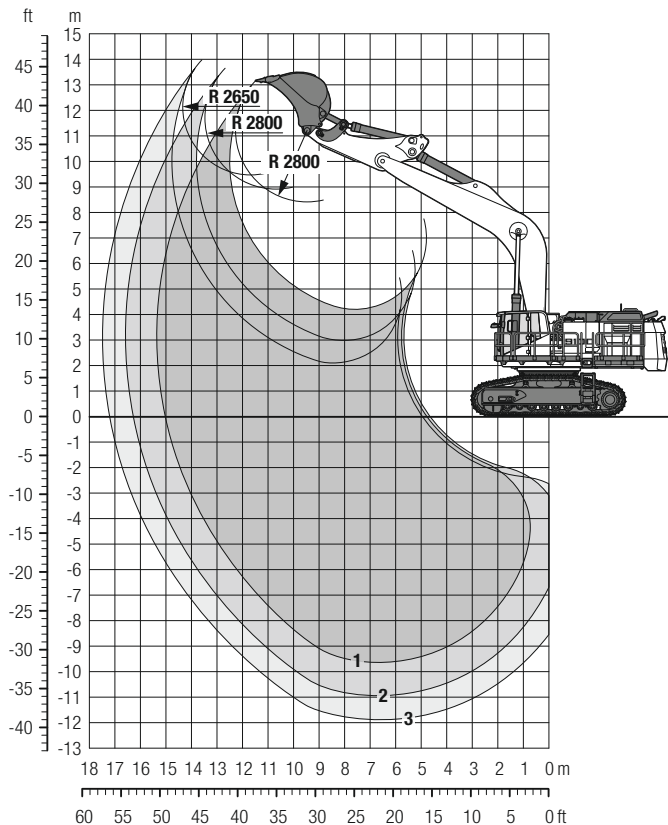
For materials class according to VOB, Section C, DIN 18300	< 5	< 5	< 5	5 – 6	5 – 6	5 – 6	5 – 6	7 – 8	7 – 8	7 – 8
Typical operation according to VOB Section C, DIN 18300	GP	GP	GP	HD	HD	HD	HD	XHD	XHD	XHD
Capacity ISO 7451	m ³	9.00	8.40	7.70	8.00	7.00	7.50	7.00	7.50	6.00
	yd ³	11.8	11.0	10.1	10.5	9.2	9.8	9.2	9.8	7.8
Suitable for material up to a specific weight of	t/m ³	1.5	1.65	1.8	1.65	1.8	1.8	1.95	1.65	2.0
	lb/yd ³	2,528	2,781	3,034	2,781	3,034	3,034	3,287	2,781	3,371
Weight	kg	7,200	7,000	6,900	7,700	7,200	7,450	7,200	8,520	7,710
	lb	15,873	15,432	15,212	16,976	15,873	16,424	15,873	18,783	16,998

GP: General purpose bucket with Liebherr Z90 teeth

HD: Heavy-duty bucket with Liebherr Z100 teeth

XHD: Heavy-duty rock bucket with Liebherr Z100 teeth

Backhoe Attachment with Boom 9.20 m/30'2"



Digging Envelope

		1	2	3
Stick length	m	3.20	4.50	5.60
	ft in	10'5"	14'8"	18'4"
Max. digging depth	m	9.64	10.94	11.90
	ft in	31'6"	35'9"	39'
Max. reach at ground level	m	15.02	16.20	17.20
	ft in	49'3"	53'1"	56'4"
Max. dumping height	m	8.40	8.90	9.40
	ft in	27'6"	29'2"	30'8"
Max. teeth height	m	13.16	13.60	13.90
	ft in	43'2"	44'6"	45'6"

Forces

		1	2	3
Max. digging force (ISO 6015)	kN	410	330	285
	lbf	92,172	74,187	64,071
Max. breakout force (ISO 6015)	kN	530	530	530
	lbf	119,149	119,149	119,149

Operating Weight and Ground Pressure

The operating weight includes the basic machine with boom 9.20 m/30'2", stick 4.50 m/14'8" and bucket 4.50 m³/5.9 yd³.

Undercarriage		HD	
Pad width	mm / ft in	600 / 2'	750 / 2'5"
Weight	kg / lb	112,464 / 247,941	113,480 / 250,181
Ground pressure*	kg/cm ² / psi	1.78 / 25.32	1.44 / 20.48

* according to ISO 16754

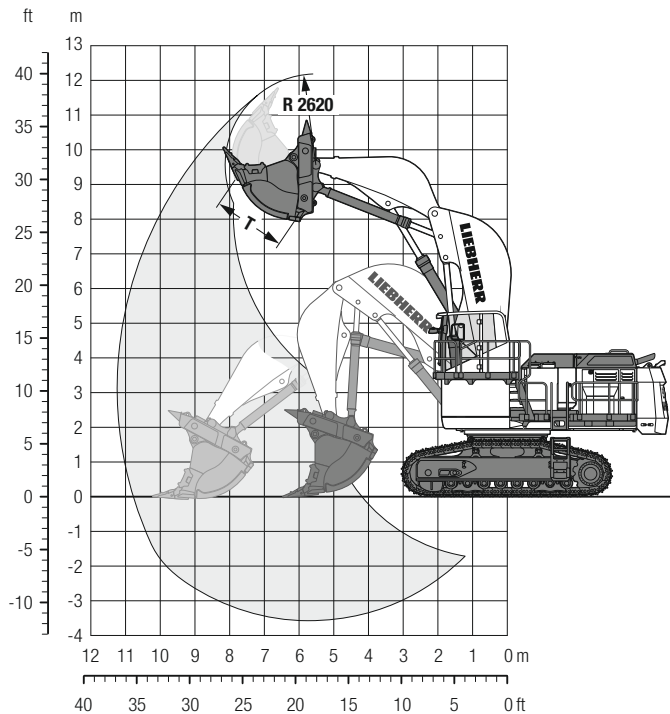
Backhoe Buckets

For materials class according to VOB, Section C, DIN 18300		< 5	5 – 6	5 – 6	5 – 6	5 – 6	5 – 6
Typical operation according to VOB Section C, DIN 18300		GP	HD	HD	HD	HD	HD
Capacity ISO 7451	m ³	6.50	5.80	5.50	4.50	3.80	3.20
	yd ³	8.5	7.6	7.2	5.9	5.0	4.2
Suitable for material up to a specific weight of							
with stick 3.20 m	t/m ³	1.2	1.5	1.8	2.0	2.2	–
with stick 10'5"	lb/yd ³	2,023	2,528	3,034	3,371	3,708	–
with stick 4.50 m	t/m ³	–	1.2	1.4	1.8	2.0	2.2
with stick 14'8"	lb/yd ³	–	2,023	2,361	3,034	3,371	3,708
with stick 5.60 m	t/m ³	–	–	1.2	1.5	1.8	2.0
with stick 18'4"	lb/yd ³	–	–	2,023	2,528	3,034	3,371
Weight	kg	6,800	7,100	6,300	5,300	4,600	4,000
	lb	14,991	15,653	13,889	11,685	10,141	8,819

GP: General purpose bucket with Liebherr Z90 teeth

HD: Heavy-duty bucket with Liebherr Z100 teeth

Face Shovel Attachment with Boom 5.30 m / 17'4"



Digging Envelope

Stick length	m	3.70
	ft in	12'1"
Max. reach at ground level	m	10.70
	ft in	35'1"
Max. dumping height	m	8.00
	ft in	26'2"
Max. crowd length	m	3.70
	ft in	12'1"
Bucket opening width T	mm	2,000
	ft in	6'6"

Forces

Max. crowd force at ground level (ISO 6015)	kN	545
	lbf	122,521
Max. crowd force (ISO 6015)	kN	704
	lbf	158,266
Max. breakout force (ISO 6015)	kN	585
	lbf	131,513

Operating Weight and Ground Pressure

The operating weight includes the basic machine with shovel attachment and bucket 7.30 m³ / 9.6 yd³.

Undercarriage		HD
Pad width	mm / ft in	750 / 2'5"
Weight	kg / lb	117,407 / 258,838
Ground pressure*	kg/cm ² / psi	1.49 / 21.19

* according to ISO 16754

Face Shovel Buckets

For materials class according to VOB, Section C, DIN 18300	< 5	< 5	5 – 6	5 – 6	5 – 6	5 – 6	7 – 8	7 – 8	7 – 8
Typical operation according to VOB Section C, DIN 18300	GP	GP	HD	HD	HD	HD	XHD	XHD	XHD
Capacity ISO 7546	m ³	9.00	7.80	7.80	7.30	6.70	5.90	7.30	6.70
	yd ³	11.8	10.2	10.2	9.6	8.8	7.7	9.6	8.8
Suitable for material up to a specific weight of	t/m ³	1.3	1.7	1.6	1.8	2.0	2.4	1.5	1.8
	lb/yd ³	2,191	2,865	2,697	3,034	3,371	4,045	2,528	3,034
Weight	kg	12,700	11,500	12,200	11,600	11,200	10,600	13,400	12,600
	lb	27,999	25,353	26,896	25,574	24,692	23,369	29,542	27,778

GP: General purpose bucket with Liebherr Z90 teeth

HD: Heavy-duty bucket with Liebherr Z100 teeth

XHD: Heavy-duty rock bucket with Liebherr Z100 teeth

Optional Equipment

Undercarriage

- Narrow track pad width
- Large track pad width
- Removable side frames
- HD travel gear for muddy applications
- Rock protection for idler wheel
- Protection for undercarriage center frame
- Full length chain guide

Uppercarriage

- Increased fuel tank capacity (24h operation)
- Grid protection for front headlights
- Semi-automatic swing brake with joystick control
- Wiggins couplings for ground level access service
- Wiggins fast fueling system with Multiflo Hydrau-Flo
- Steel grease lines on swing ring
- Hydraulically operated 45° access stair
- Swing ring scrapers
- External grease refill station (hydraulic-powered)
- Right-hand bumper
- External starting device
- Rock protection for swing gear and grease lines

Hydraulic System

- Oil cooler inlet screen

Operator's Cab

- 4-point seat belt
- Cab elevation (500 mm/16" / 1,200 mm/3'9" / 1,600 mm/5'3")
- Cab pressurization with HEPA filter
- FOPS top guard with additional sun protection
- Operator comfort package
- Front protective grid
- Pre-heating system for cab
- Roof glazing
- External louvers

Attachment

- Piston rod guard for bucket cylinder (BH)
- Piston rod guard for hoist cylinder (FS)
- Piston rod guard for stick cylinder (FS)
- Quick change coupling

Specific Solutions

- Arctic package 20 °C / -4 °F, -35 °C / -31 °F, -50 °C / -58 °F)
- Sound attenuation package
- Hydraulic arrangement for special application (hammer grapple coupler)

Safety

- Additional LED lighting with timer (for main access)
- Automatic fire suppression system
- Additional emergency stop (ground level)

General

- Maritime transport packaging

Proposition 65



WARNING: This product can expose you to chemicals, including exhaust emissions, including lead and lead compounds, which are known to the State of California to cause cancer, birth defects or other reproductive harm.

For more information see: www.P65warnings.ca.gov/diesel